TSC PRINTRONIX AUTO ID

TX210 Series

Thermal Transfer / Dicrect Thermal

Desktop Barcode Printers

Series Lists:

TX210 / TX310 / TX610

Service Manual

Copyright Information

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9. Ribbon cover
10. Media holder locking switch
11. Media guides
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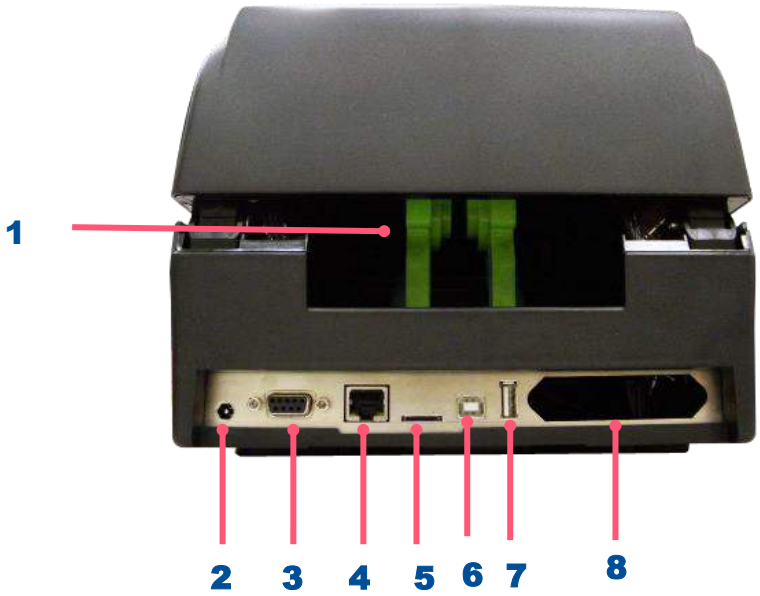
⚠ **Caution:**
Keep fingers and other body parts away from the printer cover.

Rear View



1. External label entrance chute
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5. Micro SD card socket
6. USB interface
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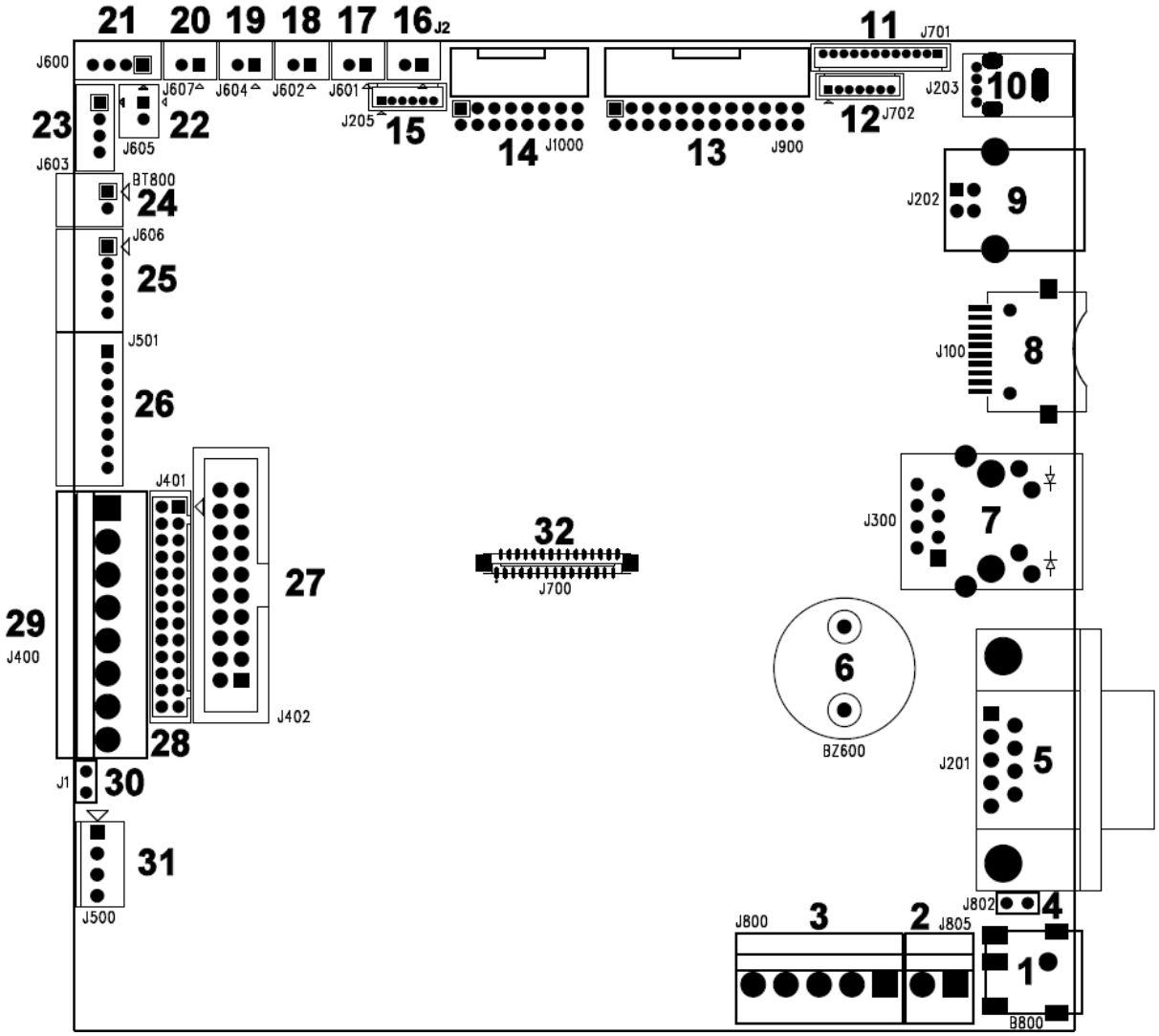
⚠ **Caution:**
Keep fingers and other body parts away from the external label entrance chute.

Note: The interface picture here is for reference only. Please refer to the product specification for the interfaces availability.

2. Electronics

2.1 Summary of the Board Connectors

Main board for TX210 Series



<table>
<tr><th>Connector</th><th>Description</th><th>Remark</th></tr>
<tr><td rowspan="2">1</td><td>Power supply output (24V DC) connector</td><td></td></tr>
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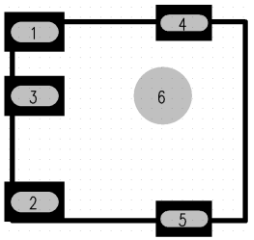

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<tr><td>1</td><td>DCIN 24V</td></tr>
<tr><td>2</td><td>GND</td></tr>
<tr><td>3</td><td>GND</td></tr>
<tr><td>4</td><td>GND</td></tr>
<tr><td>5</td><td>GND</td></tr>
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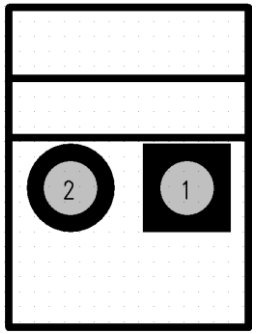
</td><td></td></tr>
<tr><td rowspan="2">2</td><td>TPH’s ESD Cable connector</td><td></td></tr>
<tr><td>


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<tr><th>Pin</th><th>Description</th></tr>
<tr><td>1</td><td>GND</td></tr>
<tr><td>2</td><td>GND</td></tr>
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</td><td></td></tr>
<tr><td rowspan="2">3</td><td>Power switch cable connector</td><td></td></tr>
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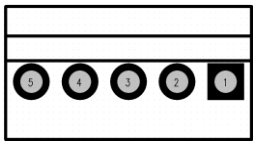

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<tr><th>Pin</th><th>Description</th></tr>
<tr><td>1</td><td>DCIN 24V</td></tr>
<tr><td>2</td><td>DCIN 24V</td></tr>
<tr><td>3</td><td>SYS 24V</td></tr>
<tr><td>4</td><td>SYS 24V</td></tr>
<tr><td>5</td><td>Discharge circuit</td></tr>
</table>
</td><td></td></tr>
<tr><td rowspan="2">4</td><td>Ribbon’s ESD Cable connector</td><td></td></tr>
<tr><td>
<table>
<tr><th>Pin</th><th>Description</th></tr>
<tr><td>1</td><td>GND</td></tr>
</table>
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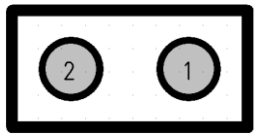
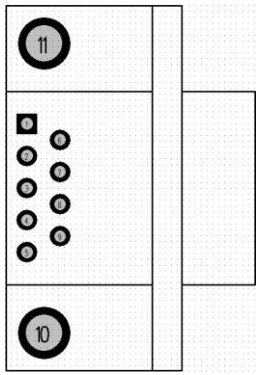
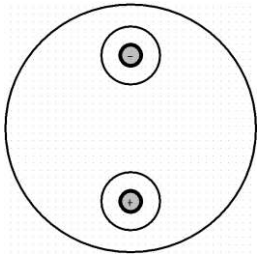
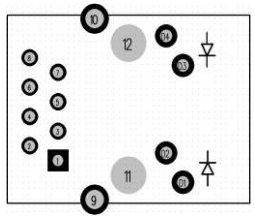
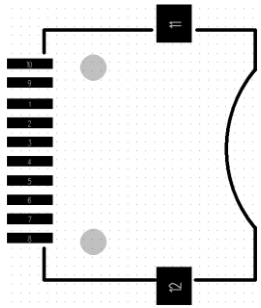
			2	GND	

Connector	Description				Remark
5	RS-232 Connector				
			Pin	Description	
			1	VBUS 5V	
			2	TXD	
			3	RXD	
			4	CTS	
			5	GND	
			6	RTS	
			7	NC	
			8	RTS	
			9	NC	
6	Buzzer				
			Pin	Description	
			+	SYS 24V	
			-	Buzzer control	
7	Ethernet connector				

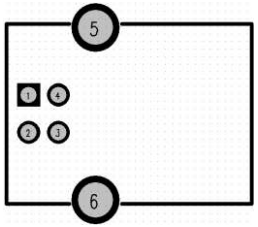
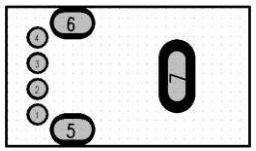


Pin	Description
1	TX+
2	TX-
3	RX+
4	NC
5	NC
6	RX-
7	NC
8	FGND
D1	3.3V
D2	Green LED Control
D3	Yellow LED Control
D4	3.3V

Connector	Description	Remark
8	SD Card connector	

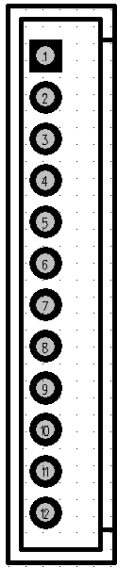
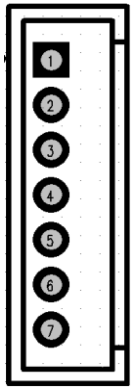


Pin	Description
1	Data2
2	Data3
3	Command
4	3.3V
5	Clock
6	GND
7	Data0
8	Data1
9	Card detect
10	Card detect

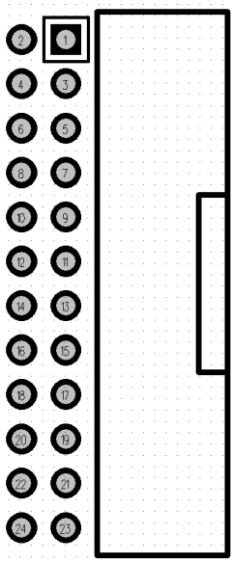
9	USB Host connector		
		Pin / Description	
		1 / NC	
		2 / D-	
		3 / D+	
		4 / GND	
10	USB Device connector		
		Pin / Description	
		1 / VBUS 5V	
		2 / D-	
		3 / D+	
		4 / GND	

Connector	Description	Remark
11	LED / KEY Connector	

Pin	Description
1	GND
2	LED1 red：Warning
3	LED2 red：No paper
4	LED3 red：No ribbon
5	LED4 red：Openings
6	3.3V

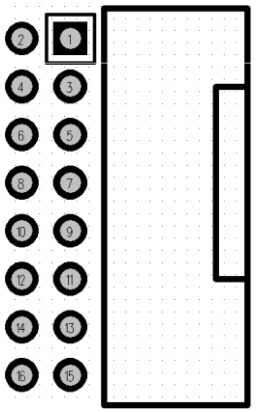
			7	LED5 green：Startup	
			8	LED6 orange：waiting	
			9	LED7 orange：Clean TPH	
			10	LED8 blue：Wi-Fi / BT	
			11	Feed switch	
			12	GND	
12	Panel’s key connector				
			Pin	Description	
			1	KEY1：Down switch	
			2	KEY2：Left switch	
			3	KEY3：Right switch	
			4	KEY4：Up switch	
			5	KEY5：Menu/Back switch	
			6	KEY6：Feed switch	
			7	GND	

Connector	Description	Remark
13	Parallel port connector	



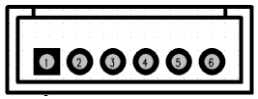
Pin	Description
1	5V
2	3.3V
3	Data0
4	NRD
5	Data1
6	AF
7	Data2
8	Strobe
9	Data3
10	Paper-End
11	Data4
12	Select
13	Data5
14	Error
15	Data6
16	ACK
17	Data7
18	Cancel data
19	GND
20	Busy
21	GND
22	NC
23	GND
24	NC

Connector	Description	Remark
14	Slot-in WIFI/BT Module connector	

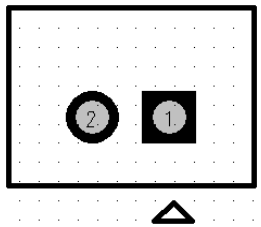


Pin	Description
1	3.3V
2	Reset
3	RXD
4	RTS
5	TXD
6	CTS
7	Wake up
8	Clock
9	NC
10	WIFI/BT Detect
11	GND
12	WLAN TX+
13	GND
14	WLAN TX-
15	WLAN RX-
16	WLAN RX+

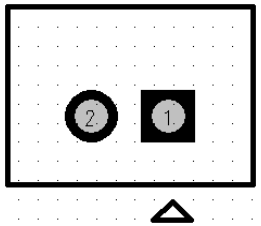
Connector	Description	Remark
15	RFID Connector	



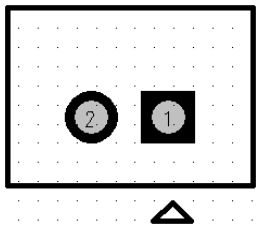
Pin	Description
1	RFID 5V
2	RXD
3	TXD
4	NC
5	Power down signal

		6	GND
16	RFID Power Connector		
			

Pin	Description
1	GND
2	RFID 5V

Connector	Description	Remark
17	Ribbon end connector (For transmit signals)	
		

Pin	Description
1	3.3V
2	Ribbon end sensor emitter

18	Gap sensor connector (For transmit signals)	
		

Pin	Description
1	3.3V
2	Gap sensor emitter

19	Ribbon end connector (For receive signals)	

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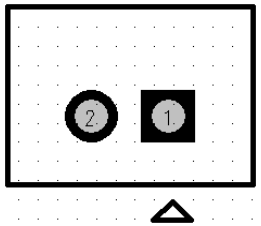
<tr><td></td><td> 

<table>
<tr><th>Pin</th><th>Description</th></tr>
<tr><td>1</td><td>Ribbon end sensor receiver AD</td></tr>
<tr><td>2</td><td>GND</td></tr>
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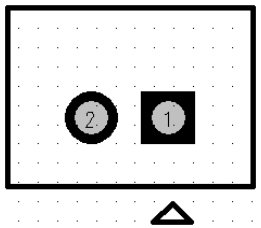
<tr><td rowspan="2">20</td><td>Head open connector\</td></tr>
<tr><td> 

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<tr><td>1</td><td>Head open sensor receiver</td></tr>
<tr><td>2</td><td>GND</td></tr>
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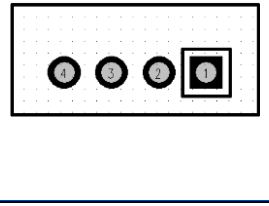
<tr><td rowspan="2">21</td><td>Ribbon encoder sensor connector</td></tr>
<tr><td> 

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<tr><th>Pin</th><th>Description</th></tr>
<tr><td>1</td><td>Pull up 3.3V</td></tr>
<tr><td>2</td><td>GND</td></tr>
<tr><td>3</td><td>Pull up 3.3V</td></tr>
<tr><td>4</td><td>Ribbon encoder sensor receiver</td></tr>
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Connector	Description	Remark
23	Paper sensor connector	

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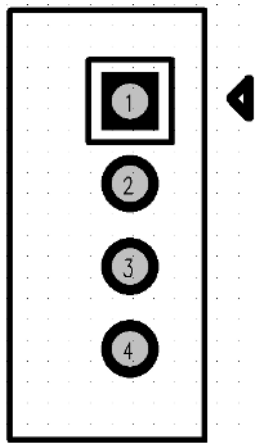
<tr><td></td><td> 

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<tr><td>1</td><td>3.3V</td></tr>
<tr><td>2</td><td>Gap sensor receiver AD</td></tr>
<tr><td>3</td><td>Black mark sensor emitter</td></tr>
<tr><td>4</td><td>Black mark sensor receiver</td></tr>
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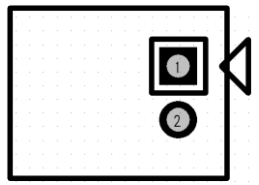
<tr><td rowspan="2">24</td><td colspan="2">RTC Battery connector</td></tr>
<tr><td> 

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<tr><td>1</td><td>RTC 3V</td></tr>
<tr><td>2</td><td>GND</td></tr>
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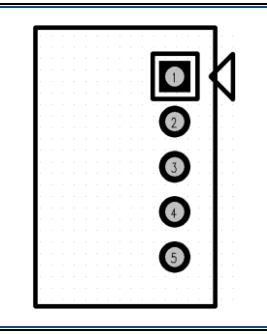
<tr><td rowspan="2">25</td><td colspan="2">Peel sensor & Cutter ID connector</td></tr>
<tr><td> 

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<tr><td>1</td><td>3.3V</td></tr>
<tr><td>2</td><td>SCL</td></tr>
<tr><td>3</td><td>SDA & Peel sensor emitter</td></tr>
<tr><td>4</td><td>Peel sensor emitter</td></tr>
<tr><td>5</td><td>GND</td></tr>
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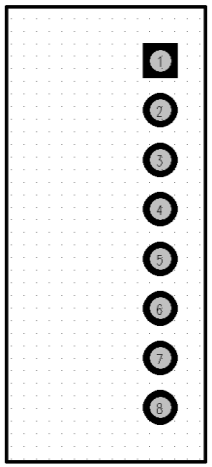
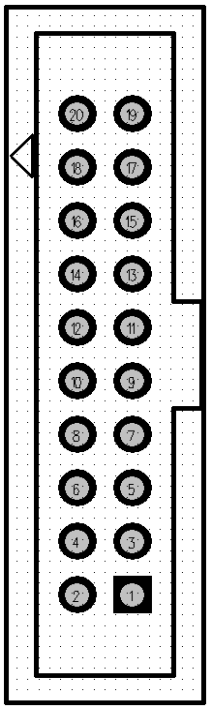
Connector	Description	Remark
26	Cutter connector	



Pin	Description
1	24V
2	GND
3	PHASE
4	Cutter enable
5	Cutter sensor
6	GND
7	5V
8	FGND

27

TX610 TPH connector

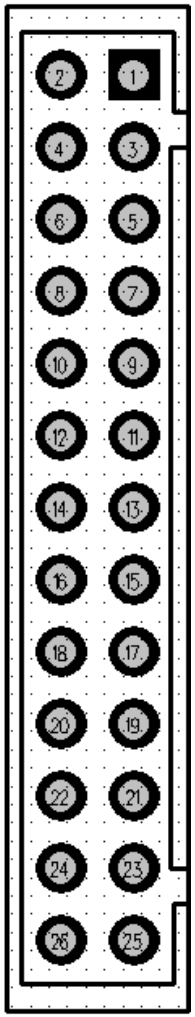


Pin	Description
1	5V
2	5V
3	GND
4	GND
5	GND
6	Clock
7	Latch
8	TPH ID
9	Strobe1
10	Strobe2
11	Data1
12	NC
13	Data2
14	NC
15	Data3

	16	NC
	17	Data4
	18	NC
	19	Data5
	20	Temperature sensor

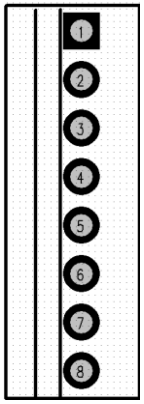
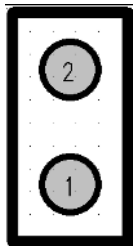
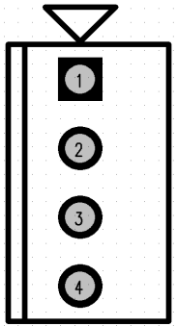
Connector	Description	Remark
28	TX210/TX310 TPH connector	

Pin	Description
1	TPH 24V
2	TPH 24V
3	TPH 24V
4	TPH 24V
5	GND
6	GND
7	Strobe2
8	Data2
9	TPH ID
10	Temperature sensor
11	5V
12	GND
13	Strobe1



14	GND
15	Clock
16	GND
17	GND
18	GND
19	Data1
20	Latch
21	GND
22	GND
23	TPH 24V
24	TPH 24V
25	TPH 24V
26	TPH 24V

Connector	Description	Remark
29	TX610 TPH Power connector	

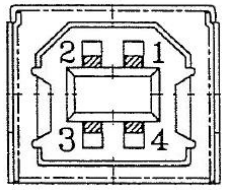
<table>
<tr><td></td><td></td><td>  </td><td><table><tr><th>Pin</th><th>Description</th></tr><tr><td>1</td><td>GND</td></tr><tr><td>2</td><td>GND</td></tr><tr><td>3</td><td>GND</td></tr><tr><td>4</td><td>GND</td></tr><tr><td>5</td><td>TPH 24V</td></tr><tr><td>6</td><td>TPH 24V</td></tr><tr><td>7</td><td>TPH 24V</td></tr><tr><td>8</td><td>TPH 24V</td></tr></table></td><td></td></tr>
<tr><td>30</td><td colspan="3">Motor’s ESD Cable connector</td><td></td></tr>
<tr><td></td><td></td><td>  </td><td><table><tr><th>Pin</th><th>Description</th></tr><tr><td>1</td><td>GND</td></tr><tr><td>2</td><td>GND</td></tr><tr><td></td><td></td></tr></table></td><td></td></tr>
<tr><td>31</td><td colspan="3">Motor connector</td><td></td></tr>
<tr><td></td><td></td><td>  </td><td><table><tr><th>Pin</th><th>Description</th></tr><tr><td>1</td><td>AOUT1</td></tr><tr><td>2</td><td>AOUT2</td></tr><tr><td>3</td><td>BOUT2</td></tr><tr><td>4</td><td>BOUT1</td></tr></table></td><td></td></tr>
<tr><td>32</td><td colspan="3">LCD Connector</td><td></td></tr>
</table>

2.2 Interface Pin Configuration

RS-232C

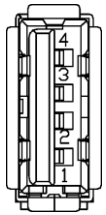
PIN	CONFIGURATION
1	+5 V
2	TXD
3	RXD
4	CTS
5	GND
6	RTS
7	N/C
8	RTS
9	N/C

USB Device



PIN	CONFIGURATION
1	N/C
2	D-
3	D+
4	GND

USB Host

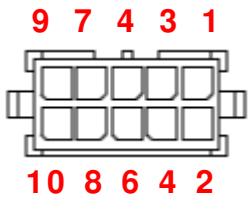


PIN	CONFIGURATION
1	5V
2	D-
3	D+
4	GND

Ethernet

PIN	CONFIGURATION
1	Tx+
2	Tx-
3	Rx+
4	N/C
5	N/C
6	Rx-
7	N/C
8	N/C

Cutter/peel-off Sensor Connector

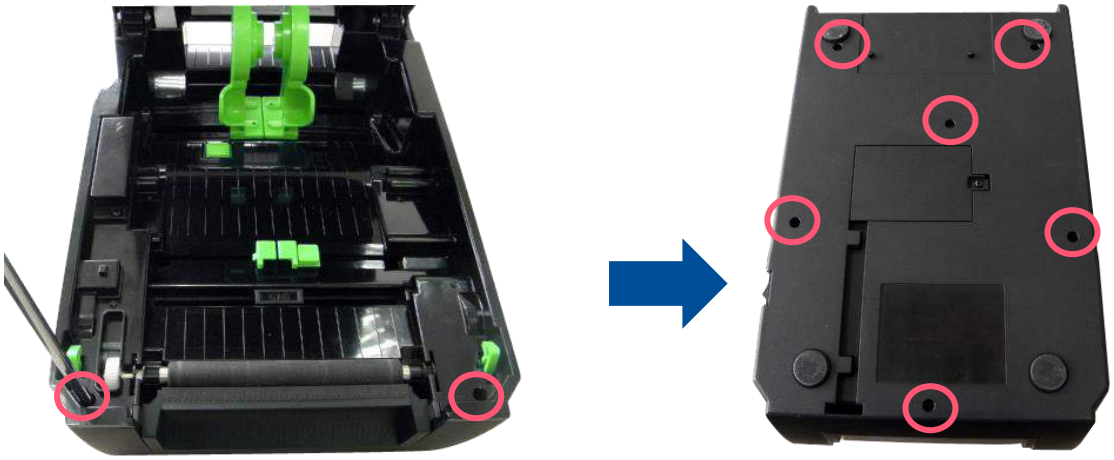


Pin	Description	Voltage
1	Cutter enable	0V: Cutter work 5V: Cutter stop
2	Cutter direction	0V: Cutter positive cut 5V: Cutter negative cut
3	Cutter position sensor switch	0V: Cutter stop 3.3V: Cutter work
4	Peel sensor receiver	A/D: 0~3.3V
5	N/A	N/A
6	Logic power	5V
7	GND	0V
8	Cutter power	24V
9	I2C SCL signal	
10	I2C SDA signal	

3. Mechanism

3.1 Remove the Lower Cover

1. Open the printer's top cover by pulling the top cover open levers located on each side of the printer and lifting the top cover to the maximum open angle and remove two screws on the lower inner cover.



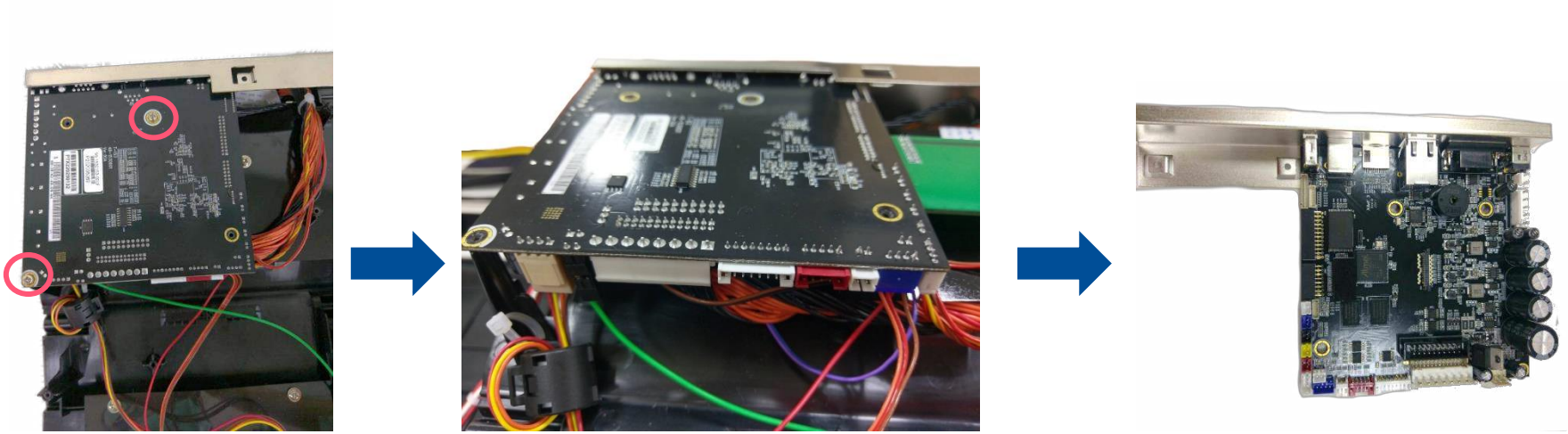
2. Remove/Replace the lower cover.

3. Reassemble the parts in the reverse procedure.

3.2 Remove the Mainboard

1. Please refer to the section 3.1 to remove the lower cover.

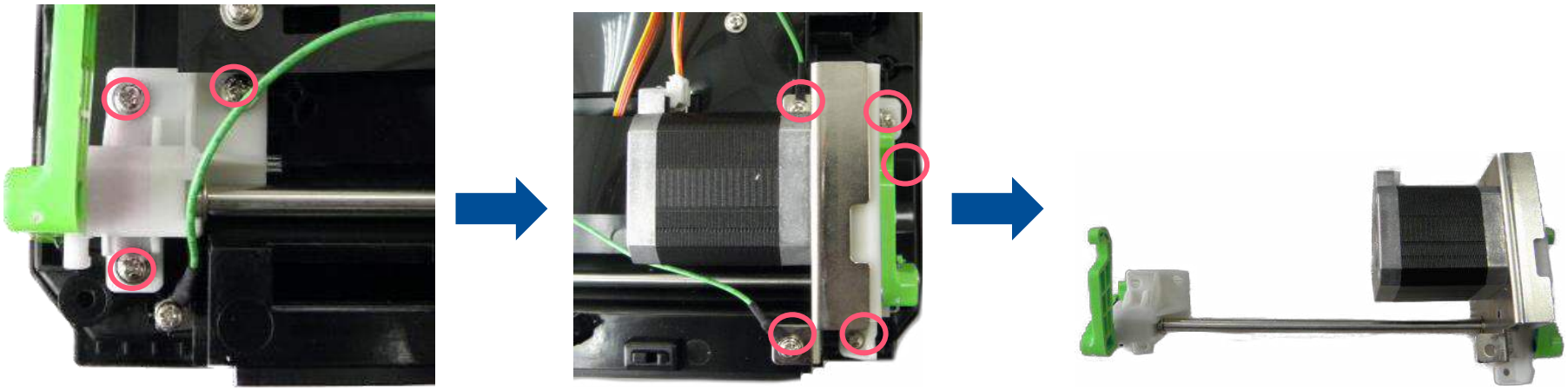
2. Remove two screws on the main board.
3. Disconnect all connectors on the main board.
4. Remove/Replace the main board assembly.



5. Reassemble the parts in the reverse procedure.

3.3 Replacing the Stepping Motor Module

1. Please refer to the section 3.1 to remove the lower cover.
2. Remove three screws as shown.
3. Remove four screws as shown.
4. Remove the hook module assembly.

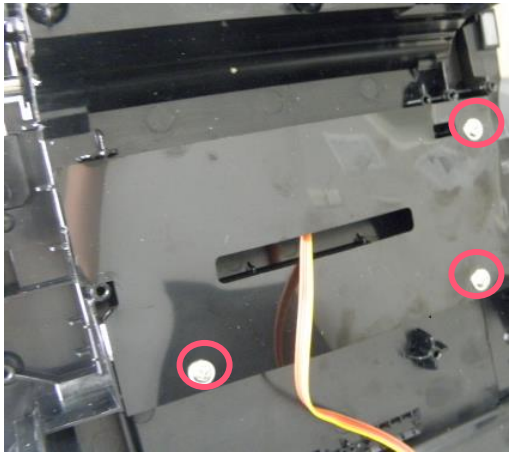


5. Remove one e-ring to replace stepping motor module.

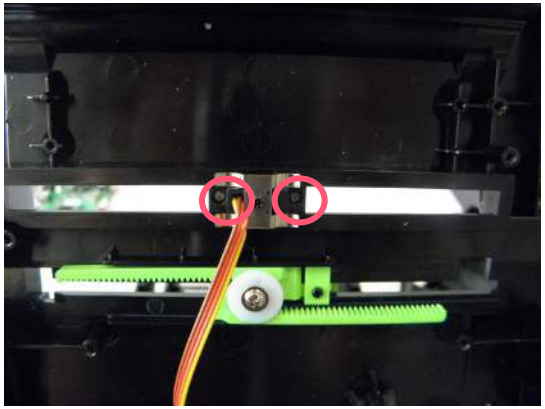
6. Reassemble the parts in the reverse procedure.

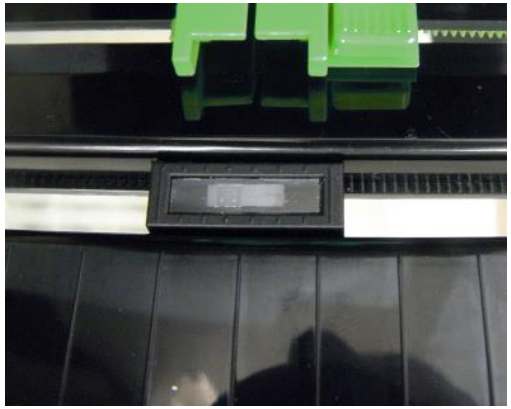
3.4 Replacing the Black-mark Sensor Module

1. Please refer to the section 3.3 to remove the hook module assembly.
2. Remove three screws to take out the black mylar.



3. Remove two screws on the black-mark sensor fixing plate.

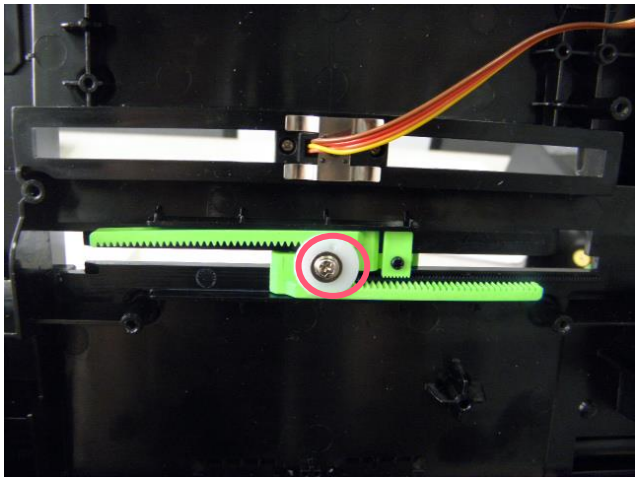




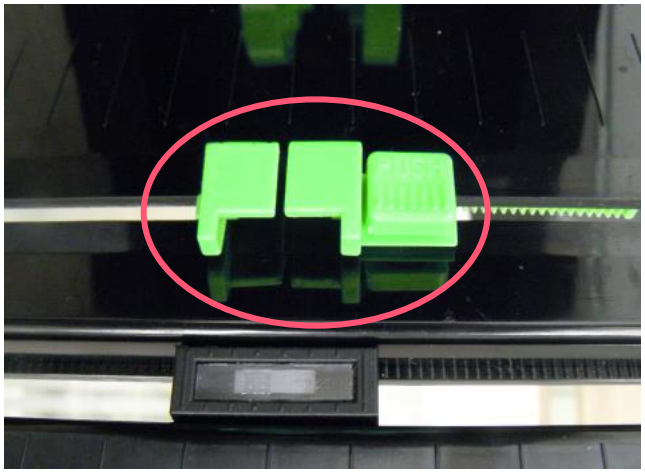
4. Remove/replace the black-mark sensor module.
5. Reassemble the parts in the reverse procedure.

3.5 Replacing the Media Guide Assembly

1. Replacing the Media Guide Assembly Please refer to the section 3.3 to remove the hook module assembly.
2. Refer section 3.4 to remove three screws to take out the black mylar.
3. Remove one screw on the label guide assembly.



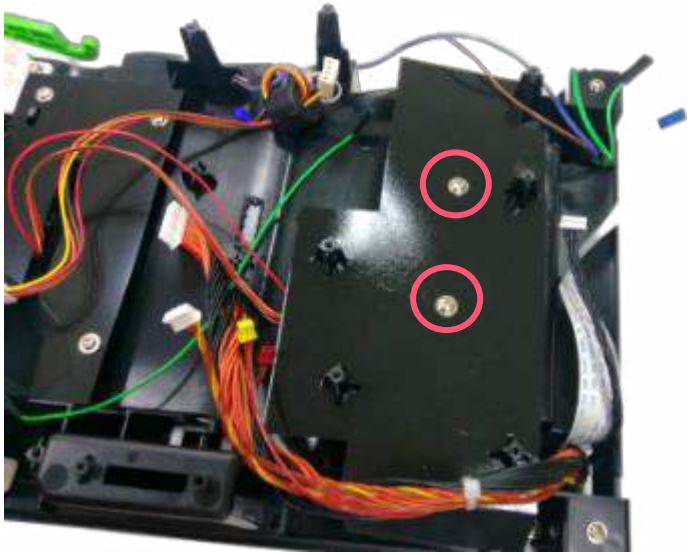
4. Remove/replace the media guide assembly.



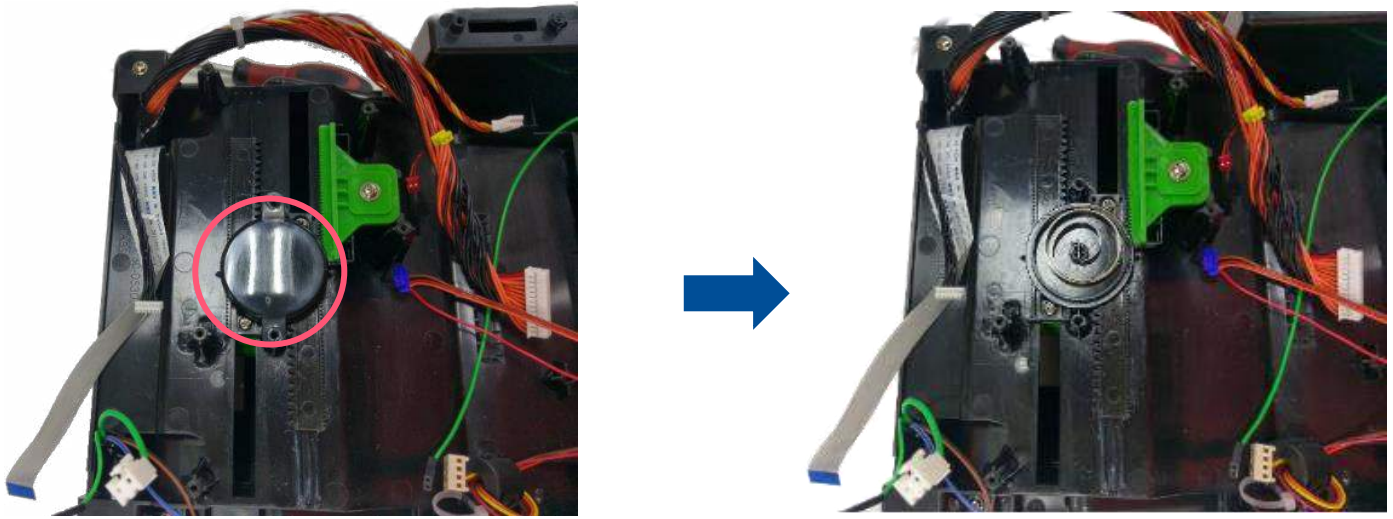
5. Reassemble the parts in the reverse procedure.

3.6 Replacing the Media holder assembly

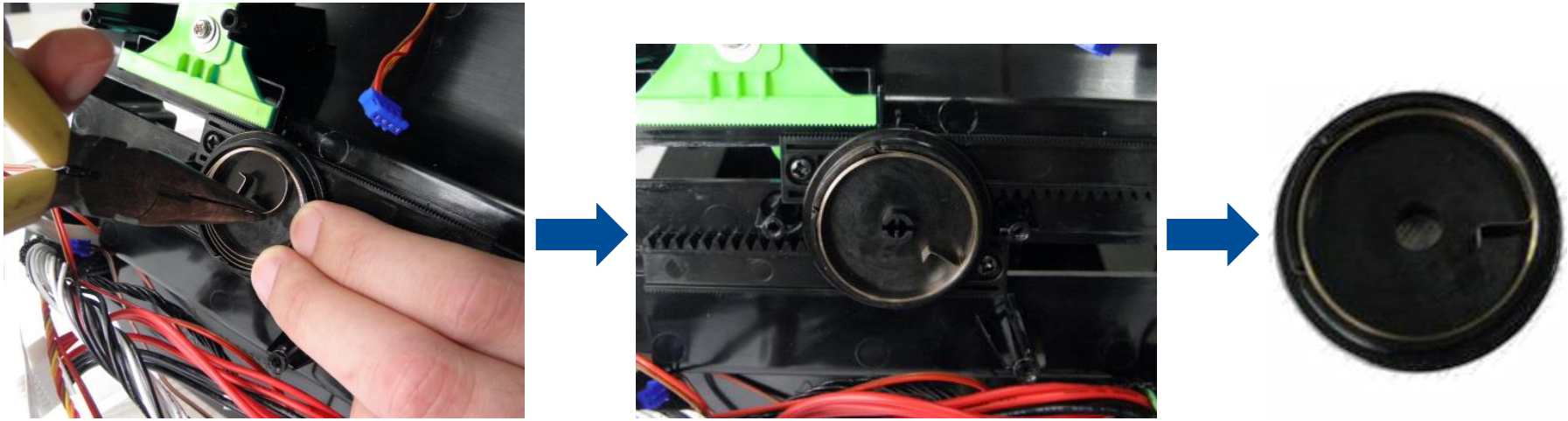
1. Please refer to section 3.2 to remove the main board.
2. Remove 2 screws to take out the black mylar.



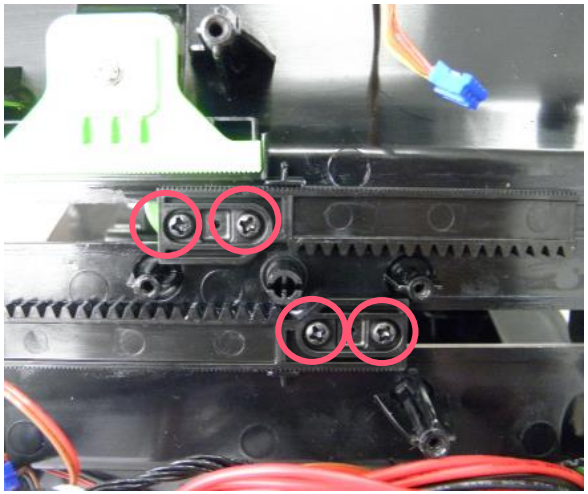
3. Remove the cover as shown.



4. Use tool to loose the spiral spring then take out it.



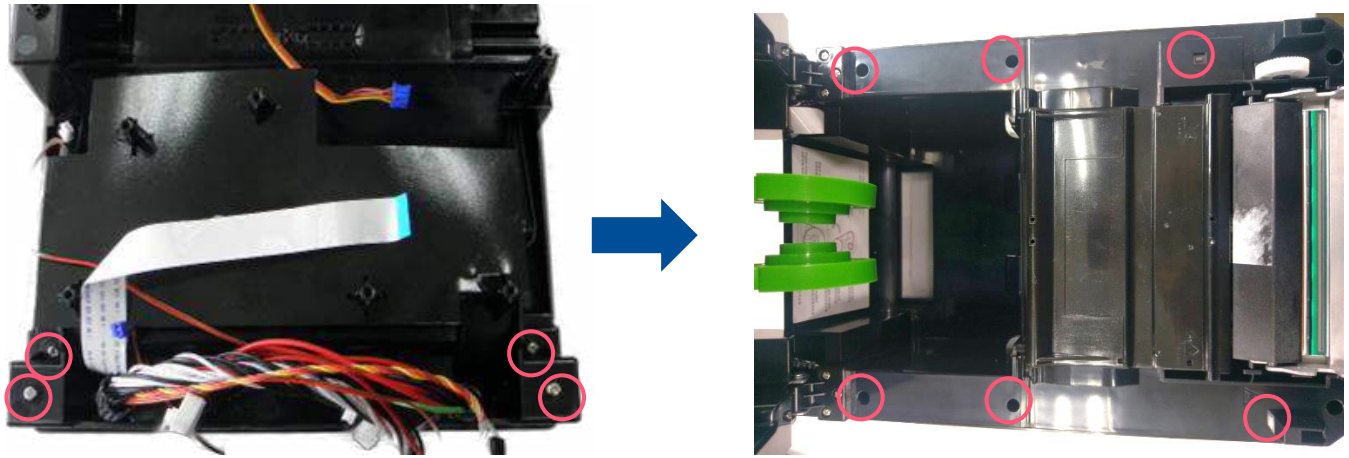
5. Remove four screws to replace the media holder assembly.



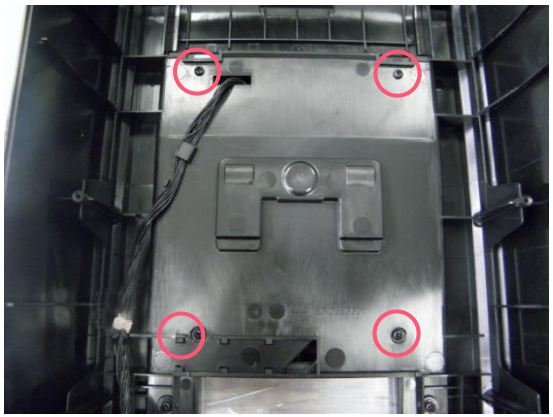
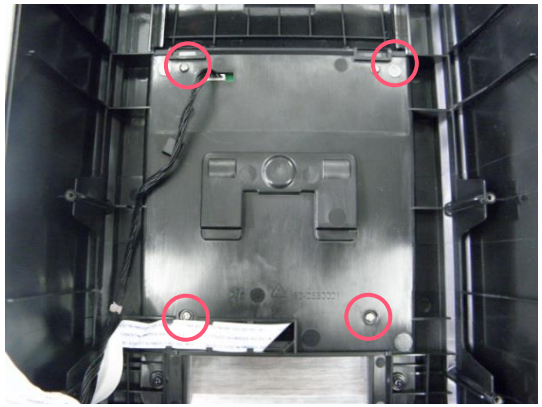
6. Reassemble the parts in the reverse procedure.

3.7 Replacing the LED/LCD module

1. Please refer to the section 3.2 to remove the main board.
2. Remove four screws to take out the lower inner cover assembly.

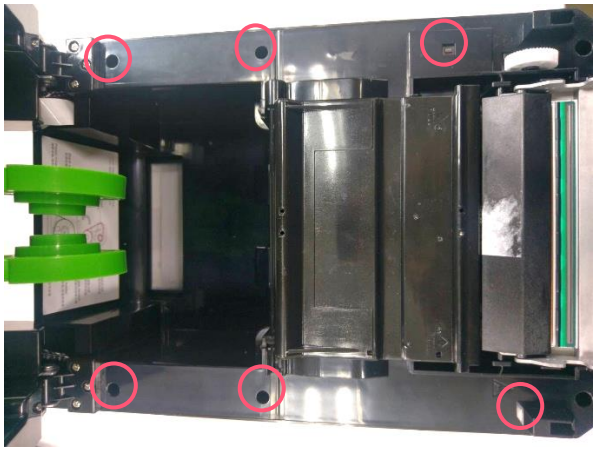


3. Remove 6 screws to remove top cover assembly.
4. Remove 4 screws to remove/replace LED/LCD module.
5. Reassemble the parts in the reverse procedures.

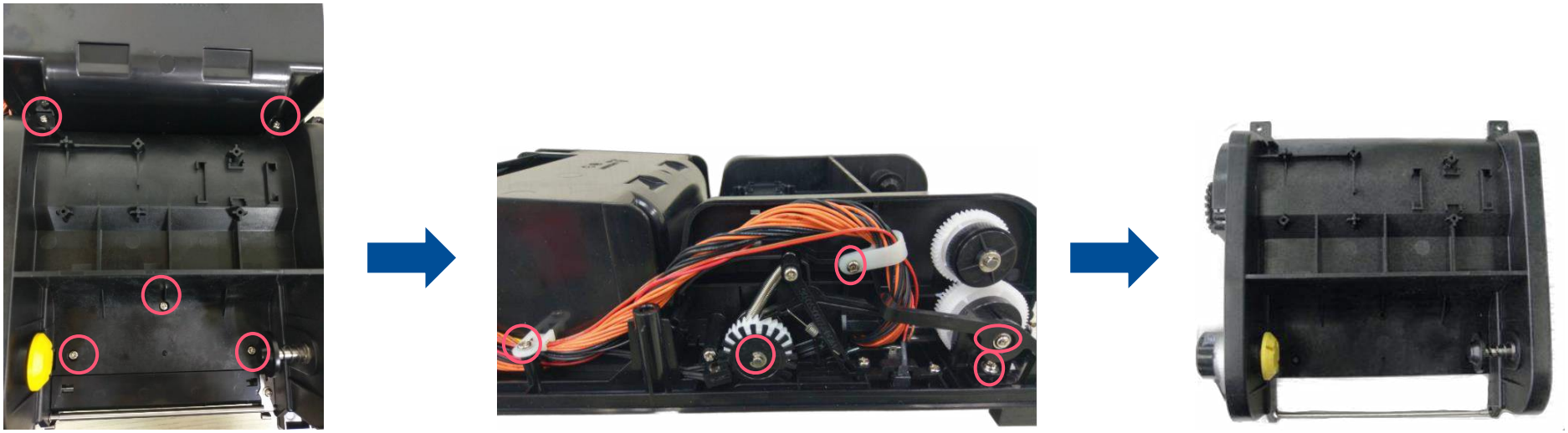
LED module	LCD module
	

3.8 Replacing the Ribbon Base Module

1. Please refer to the section 3.7 to remove top cover assembly.



2. Remove the 10 screws on the ribbon base module.

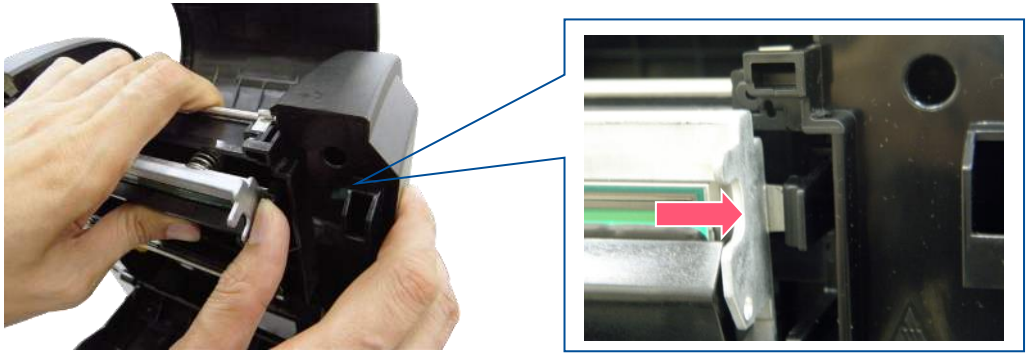


3. Remove/Replace the ribbon base module.
4. Reassemble the parts in the reverse procedure.

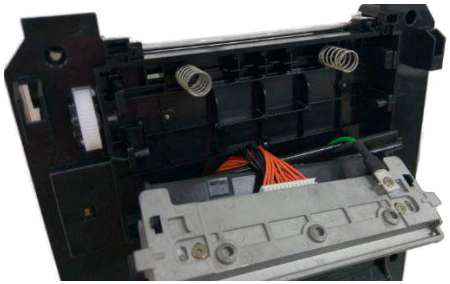
3.9 Replacing the Printhead Module

1. Open the printer cover.

2. Open ribbon access cover and media cover.
3. Peel the tab as picture shown to remove the prinhead module.



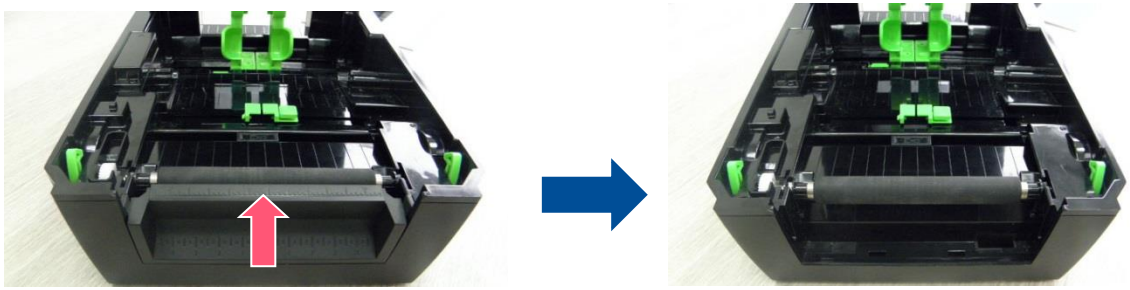
4. Disconnect printhead harness and ground cable to replace the printhead module.



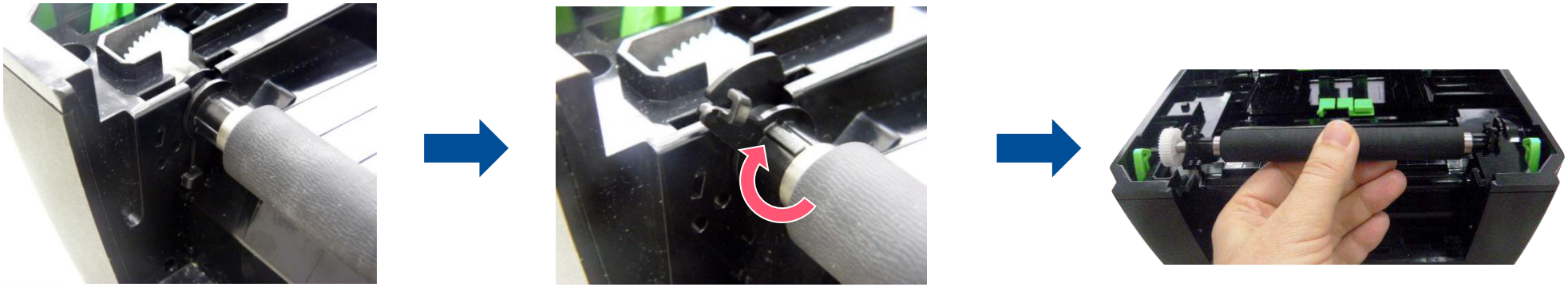
Note: There are 2 harnesses for TX600 series printhead module.

3.10 Replacing the Platen Roller assembly

1. Open the printer cover to remove the lower front panel.

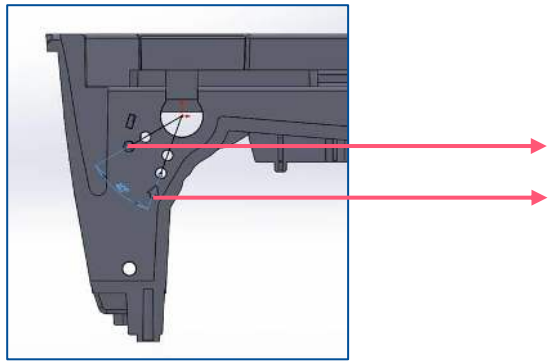


2. Disengage the platen holder tabs by pulling out the right side and left side tabs. Rotate the tabs into the forward position. (see picture below)



3. Take out the platen roller assembly to replace. Reassemble the parts in the reverse procedure.

Note:

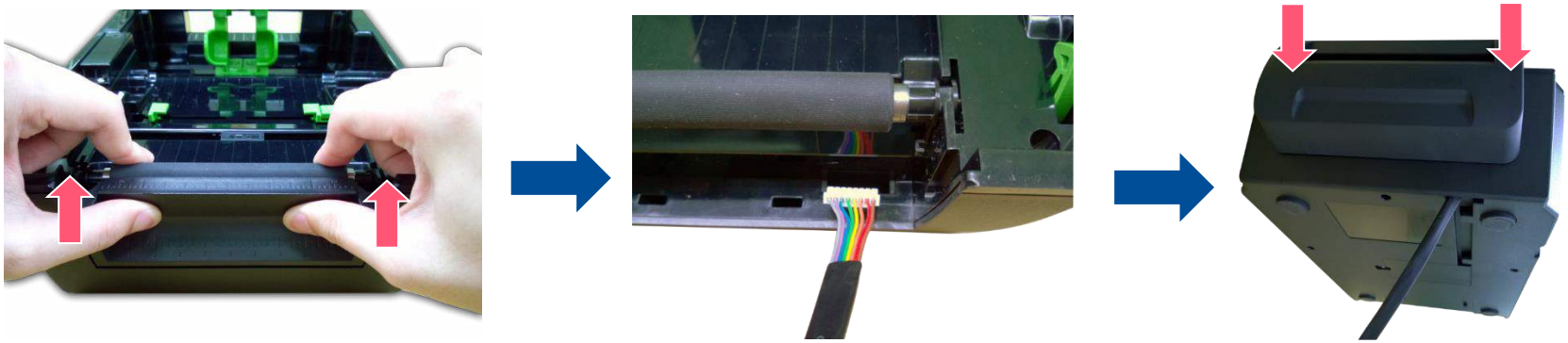


The tab here is for thick label. (Thickness is 0.19 mm)

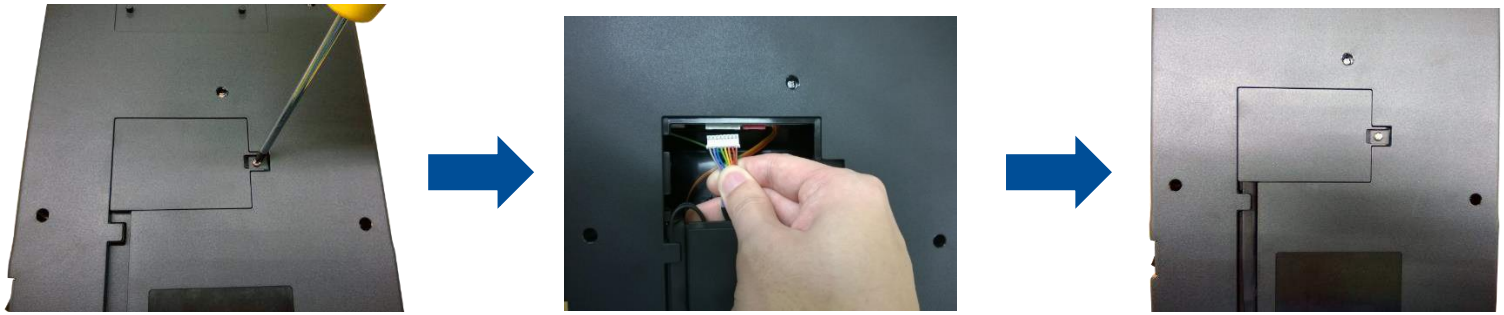
The tab here is for regular label.

3.11 Cutter Module Installation (Option)

1. Open the printer cover to remover the lower front panel.
2. Put the cutter module harness through the slot of the lower inner cover front side.
3. Gently place the cutter module into the both sides of niches on lower inner cover, then push cutter to lock into the lower inner cover.



4. Unscrew one screw on the printer bottom cover.
5. Hook the cutter module harness onto the printer lower cover. Plug-in the cutter module harness connector to the 8-pin white socket on the main board.
6. Screw back the screw on the printer bottom cover.



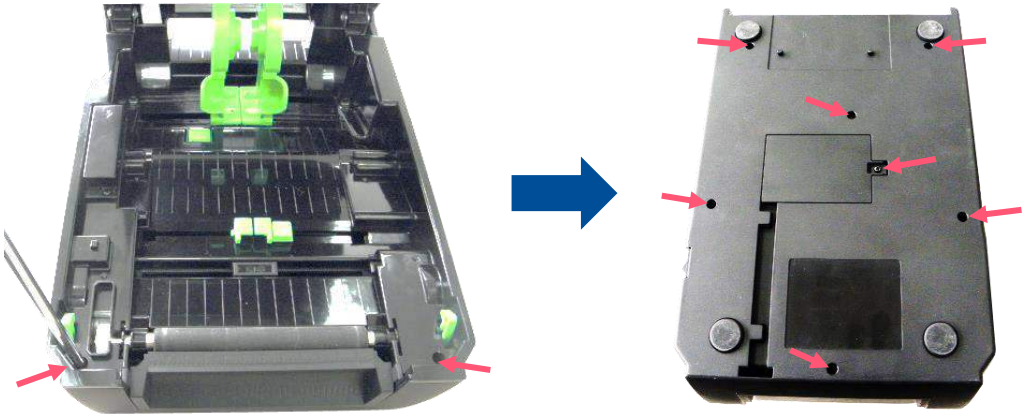
7. The cutter module is ready to use.

Note:

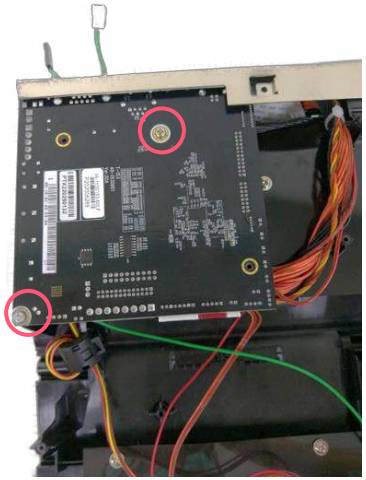
*** Except for the linerless cutter, all regular/ heavy duty/ care label cutters DO NOT cut on media with glue. For more details, please refer to the cutter specification in the user's manual.**

3.12 Peel-off Module Installation (Option)

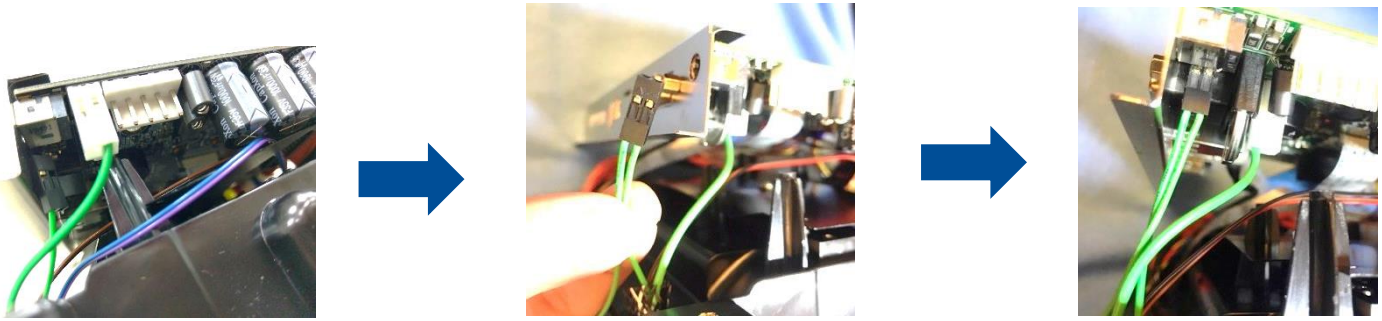
1. Remove nine screws on lower inner cover and lower cover as shown.



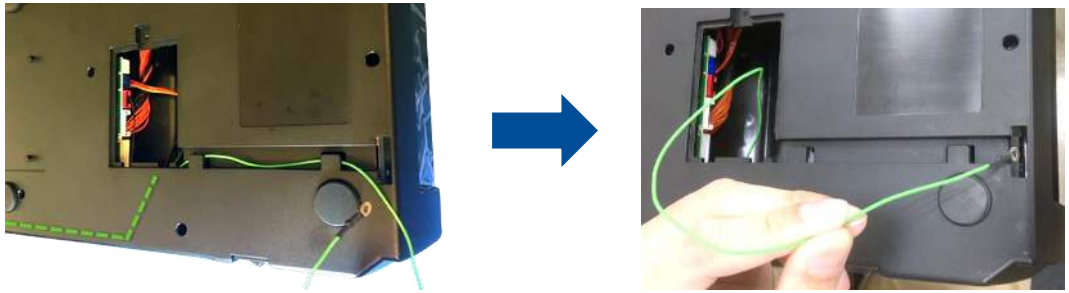
2. After removing the lower cover, remove two screws securing the main board on the lower inner cover. (no need to disconnect all the cables on the main board)



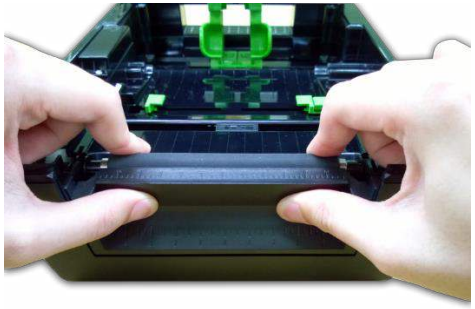
3. Disconnect the grounding connector next to the DC jack.Plug the peel-off bar grounding cable pin into the same connector. Connect back to the main board and secure the main board back by two screws.



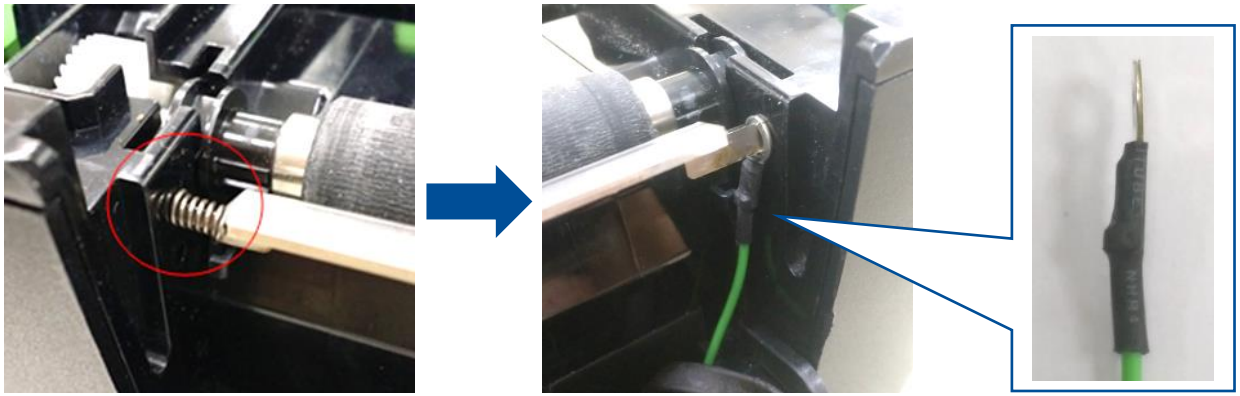
4. Install the lower cover by eight screws then pull the grounding cable through the opening. Put the grounding cable through the slot of the lower cover.



5. Open the printer top cover then open the print head mechanism. Remove the lower front panel.



6. Hold the grounding cable onto the right side of the peel-off bar. Then, install the peel-off bar into both slots on front inner lower cover. Please install left side (with spring) first. **Make sure the flat side of grounding wire is on right side as shown below.**



7. Put the peel-off module harness through the slot of the lower inner cover front side.
8. Install the peel-off panel by putting the both sides of tabs into the holes on front inner printer.

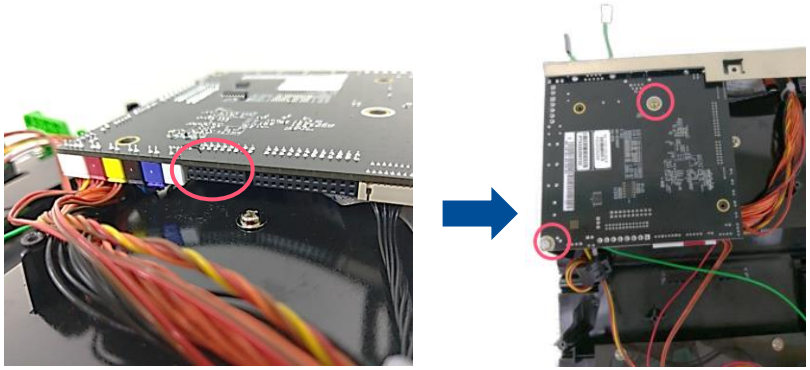
9. Plug-in the peel-off module harness connector to the 5-pin red socket on the main board.

10. Hook peel-off module harness and grounding cable onto the printer lower cover. Secure back the printer bottom cover by one screw.

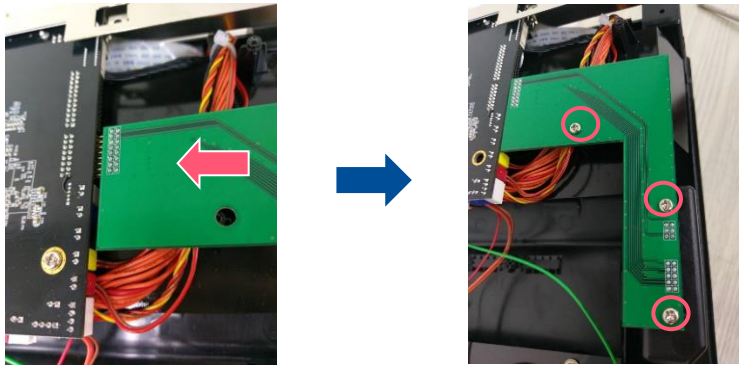
Note: The grounding cable is placed as shown below in dotted line.

3.13 Slot-in Wireless Interface Board Installation (Option)

1. Please refer to the section 3.1 to remove the lower cover.
2. Please check the main board if there is a black connector (as picture shown) for wireless interface board.
3. If there is no black connector on main board for wireless interface board, please remove 2 screws to replace the main board for wireless module.



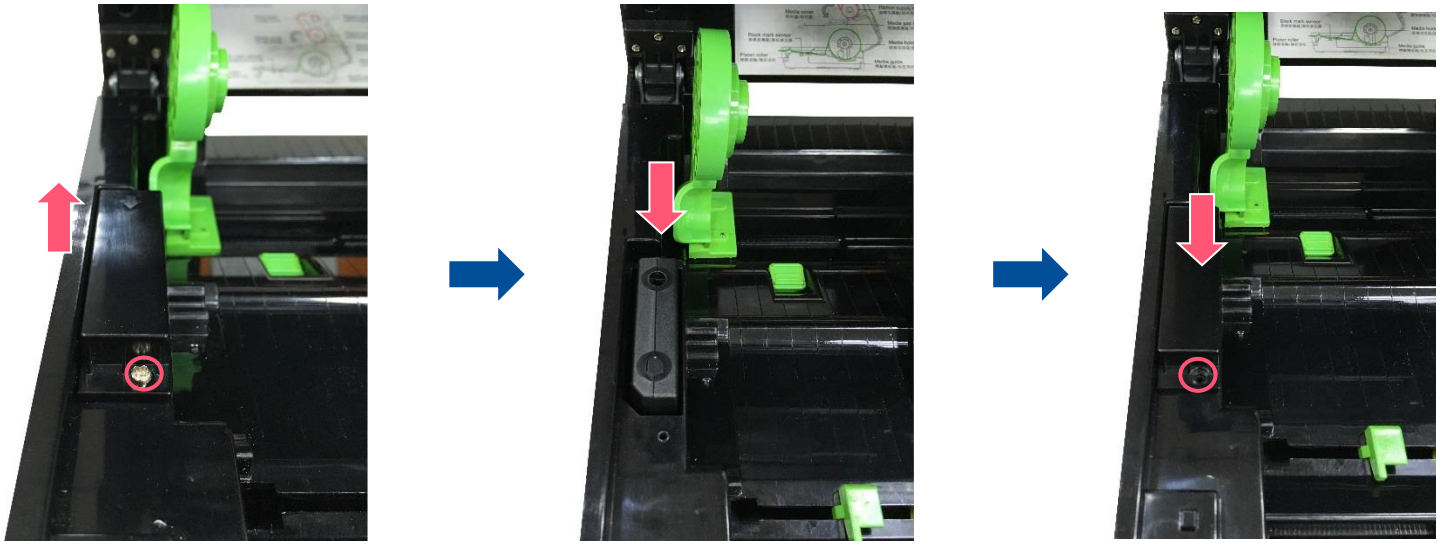
4. Install the wireless interface board into the main board.
5. Fasten 3 screws to fix wireless interface board. Reassemble the parts in the reverse procedures.



3.14 Slot-in Wi-Fi module Installation (Option)

1. Remove the screw and open the Wi-Fi module cover as indicated.
2. Replace the Wi-Fi module in the slot. (Please push down the module until it is fixed.)
3. Close the cover and fix the screw to complete the Wi-Fi module installation

.



4. TroubleShooting

4.1 Common issues

Problem	Possible Cause	Recovery Procedure
 **Power indicator does not illuminate**	* The power cord is not properly connected.	* Plug the power cord in printer and outlet. * Switch the printer on.
 **LED turn on (Carriage Open)**	* The printer head is open.	* Please close the print carriages.
 **LED turn on (No Ribbon)**	* Running out of ribbon. * The ribbon is installed incorrectly.	* Supply a new ribbon roll. * Please refer to the steps on section 3.2 to re-install the ribbon.
 **LED Blinking**	* Ribbon near end	* Supply a new ribbon roll.
 **LED turn on (No Paper)**	* Running out of label. * The label is installed incorrectly. * Gap/black mark sensor is not calibrated.	* Supply a new label roll. * Please refer to the steps on section 3.3 to reinstall the label roll. * Calibrate the gap/black mark sensor.
 **LED Blinking (Paper jam)**	* Gap/black mark sensor is not set properly. * Make sure label size is set properly. * Labels may be stuck inside the printer mechanism.	* Calibrate the media sensor. * Set media size correctly. * Remove the stuck label inside the printer mechanism.
 **LED turn on (Other errors)**	* Out of memory * Print head over heat * Cutter error/ Cutter jam	* Delete unused files in the FLASH/DRAM. * Wait for print head to cool down. * Remove the stuck label inside the cutter module.
Not Printing	* Check if interface cable is well connected to the interface connector. * Check if wireless or Bluetooth device is well connected between host and printer.	* Re-connect cable to interface or chang a new cable. * If using serial cable, - Please replace the cable with pin to pin connected.

	* The port specified in the Windows driver is not correct.	- Check the baud rate setting. The default baud rate setting of printer is 9600,n,8,1. * If using the Ethernet cable, - Check if the Ethernet RJ-45 connector green LED is lit on. - Check if the Ethernet RJ-45 connector amber LED is blinking. - Check if the printer gets the IP address when using DHCP mode. - Check if the IP address is correct when using the static IP address. - Wait a few seconds let the printer get the communication with the server then check the IP address setting again. * Please reset the wireless device setting. * Select the correct printer port in the driver. * Print head's harness connector is not well connected with printheat. Turn off the printer and plug the connector again. * Check your program if there is a command PRINT at the end of the file and there must have CRLF at the end of each command line.
No print on the label	* Label or ribbon is loaded not correctly. * Use wrong type paper or ribbon	* Follow the instructions in loading the media and ribbon. * Ribbon and media are not compatible. * Verify the ribbon-inked side. * The print density setting is incorrect. * Clean the print head.
Poor Print Quality	* Ribbon and media is loaded incorrectly * Dust or adhesive accumulation on the print head. * Print density is not set properly. * Print head element is damaged. * Ribbon and media are incompatible. * The print head pressure is not set properly.	* Reload the supply. * Clean the print head. * Clean the platen roller. * Adjust the print density and print speed. * Run printer self-test and check the print head test pattern if there is dot missing in the pattern. * Change proper ribbon or proper label media. * The release lever does not latch the print head properly.
Take Label	* Peel function is enabled.	* If the peeler module is installed, please remove the label. * If there is no peeler module in front of the printer, please switch off the printer and install it. * Check if the connector is plugging correctly.

Cutter is not working	* The connector is loose. * Cutter jam. * Cutter PCB is damaged.	* Plug in the connect cable correctly. * Remove the label. * Make sure the thickness of label is less than 0.19 mm. * Replace a cutter driver IC board.
Can't downloading the file to memory (FLASH / DRAM/CARD)	* The space of memory is full.	* Delete unused files in the memory.
SD card is unable to use	* SD card is damaged. * SD card doesn't insert correctly. * Use the non-approved SD card manufacturer.	* Use the supported capacity SD card. * Insert the SD card again. * The supported SD card spec and the approved SD card manufacturers, please refer to section 2.2.3.
Missing printing on the left or right side of label	* Wrong label size setup.	* Set the correct label size.
Gray line on the blank label	* The print head is dirty. * The platen roller is dirty.	* Clean the print head. * Clean the platen roller.
Irregular printing	* The printer is in Hex Dump mode. * The RS-232 setting is incorrect.	* Turn off and on the printer to skip the dump mode. * Re-set the Rs-232 setting.
Label feeding is not stable (skew) when printing	* The media guides do not touch the edge of the media.	* If the label is moving to the right side, please move the label guide to left. * If the label is moving to the left side, please move the label guide to right.
Skip labels when printing	* Label size is not specified properly. * Sensor sensitivity is not set properly. * The media sensor is covered with dust.	* Check if label size is setup correctly. * Calibrate the sensor by Auto Gap or Manual Gap options. * Clear the GAP/Black mark sensor by blower.
Wrinkle Problem	* Printhead pressure is incorrect. * Ribbon installation is incorrect. * Media installation is incorrect. * Print density is incorrect. * Media feeding is incorrect.	* Please set the suitable density to have good print quality. * Make sure the label guides touch the edge of the media guide.
RTC time is incorrect when reboot the printer	* The battery has run down.	* Check if there is a battery on the main board.
The printing position of small label is incorrect	* Media sensor sensitivity is not set properly. * Label size is incorrect. * The parameter Shift Y is incorrect. * The vertical offset setting in the driver is incorrect.	* Calibrate the sensor sensitivity again. * Set the correct label size and gap size. * Use TSC Console to fine tune the parameter of Shift Y. * If using the software BarTender, please set the vertical offset in the driver.

Maintenance

This session presents the clean tools and methods to maintain the printer.

- **For Cleaning**

  Depending on the media used, the printer may accumulate residues (media dust, adhesives, etc.) as a by-product of normal printing. To maintain the best printing quality, you should remove these residues by cleaning the printer periodically. Regularly clean the print head and supply sensors once change a new media to keep the printer at the optimized performance and extend printer life.

- **For Disinfecting**

  Sanitize your printer to protect yourself and others and can help prevent the spread of viruses.

- **Important**
  - Set the printer power switch to O (Off) prior to performing any cleaning or disinfecting tasks. Leave the power cord connected to keep the printer grounded and to reduce the risk of electrostatic damage.
  - Do not wear rings or other metallic objects while cleaning any interior area of the printer.
  - Use only the cleaning agents recommended in this document. Use of other agents may damage the printer and void its warranty.
  - Do not spray or drip liquid cleaning solutions directly into the printer. Apply the solution on a clean lint-free cloth and then apply the dampened cloth to the printer.
  - Do not use canned air in the interior of the printer as it can blow dust and debris onto sensors and other critical components.
  - Only use a vacuum cleaner with a nozzle and hose that are conductive and grounded to drain off static build up.
  - All reference in these procedures for use of isopropyl alcohol requires that a 99% or greater isopropyl alcohol content be used to reduce the risk of moisture corrosion to the printhead.
  - Do not touch printhead by hand. If you touch it careless, please use 99% Isopropyl alcohol to clean it.
  - Always taking personal precaution when using any cleaning agent.

Cleaning Tools

- Cotton swab
- Lint-free cloth
- Brush with soft non-metallic bristles
- Vacuum cleaner
- 75% Ethanol (for disinfecting)
- 99% Isopropyl alcohol (for printhead and platen roller cleaning)
- Genuine printhead cleaning pen
- Mild detergent (without chlorine)

Cleaning Process:

Printer Part	Method	Interval
Print Head	I. Always turn off the printer before cleaning the printhead. II. Allow the printhead to cool for at least one minute. III. Use a cotton swab and 99% Isopropyl Alcohol or genuine print head cleaning pen to clean the print head surface.	Clean the print head when changing a new label roll.
Platen Roller	I. Turn off the printer. II. Rotate the platen roller and wipe it thoroughly with the lint-free 99% Isopropyl Alcohol.	Clean the platen roller when changing a new label roll
Peel Bar	Use the lint-free cloth with 99% Isopropyl Alcohol to wipe it.	As needed
Sensor	Use brush with soft non-metallic bristles or a vacuum cleaner, to remove paper dust. Clean upper and lower media sensors to ensure reliable Top of Form and Paper Out sensing.	Monthly
Exterior	Clean the exterior surfaces with a clean, lint-free cloth (water-dampened cloth). If necessary, use a mild detergent or desktop cleaning solution then use the 75% Ethanol to wipe it.	As needed
Interior	Clean the interior of the printer by removing any dirt and lint with a vacuum cleaner, as described above, or use a brush with soft non-metallic bristles then use the 75% Ethanol to wipe it.	As needed

Revise History

Date	Content	Editor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PRINTRONIX
AUTO ID